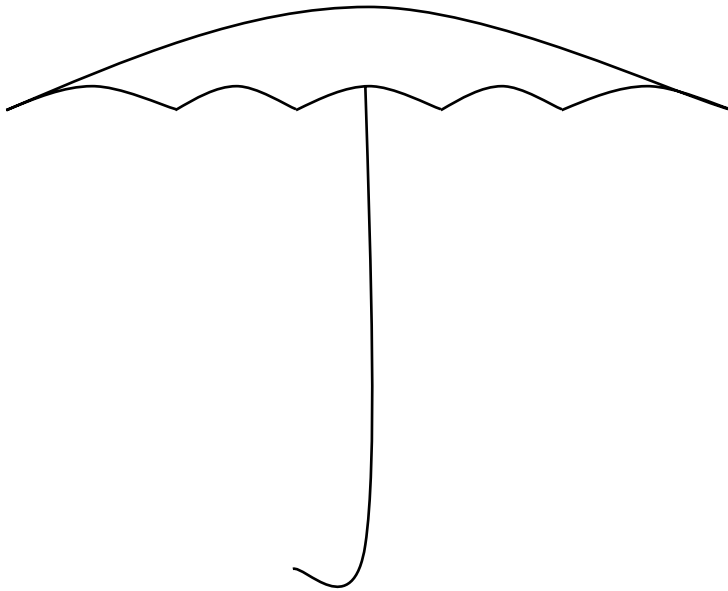


Kaizen

Kaizen

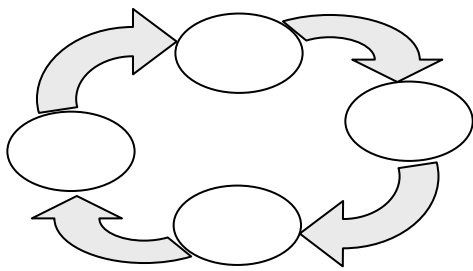
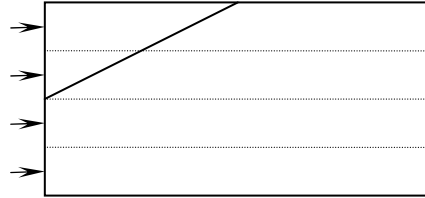
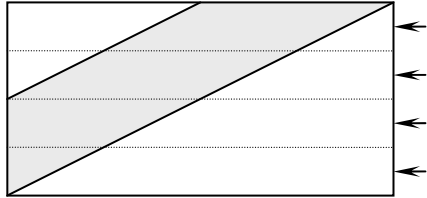
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(JIT)

(Kamban)

Kaizen



PDCA (Plan, Do, Check, Action)

(NIPO)

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(APO)

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